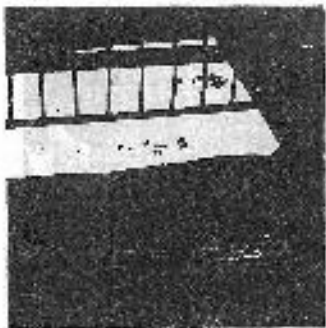




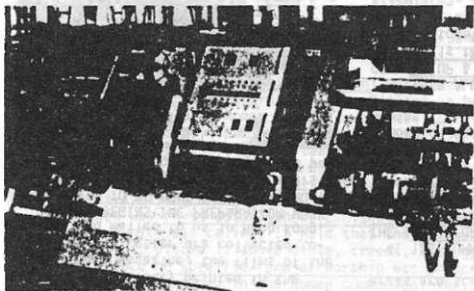
11. THE PRINTING IS DONE ON ONLY ONE SIDE OF THE SHEET (16 pages) at a time. It's then allowed to dry & then printed on the opposite side (a total of 32 pages). The printing alone takes about two weeks for all the sheets to the whole book. After it's printed we fold a few samples of each sheet & trim them to make a final check that everything came out right. This is the last chance to catch any mistakes before the sheets are all sent to the binder. If there is



a serious mistake the sheet must be re-printed, but this has only happened once, PTL!

12. THE FLAT PRINTED SHEETS ARE DELIVERED TO THE BINDER & he begins folding them on a large automatic folding machine into the 32 page sections.

13. ONCE ALL OF THEM ARE COMPLETED THEN THEY ARE ALL COLLATED TOGETHER BY HAND by a girl who takes one of each section, collecting it together in order to make the Book.



14. THIS STACK OF FOLDED SHEETS IS THEN FED THROUGH AN AUTOMATIC SEWING MACHINE which sews them all together section by section, book after book. On the upper right corner is the stack of collated sheets. Below you can see the separate sections being carried along to the left where they are picked up & sewn together.



15. OUT THE BACK YOU SEE ALL THE SECTIONS COMING OUT ALL SEWN TOGETHER in a continuous stream. This is then placed in a large press & pressed together. The place where the thread shows, called the spine of the book, is painted with glue to insure the stitching doesn't come undone. Then the glued stack is cut into individual books. The three sides of



the book (except the spine) are then trimmed off so the folded edges are gone & each page is separated.

16. THE CORNERS OF THE BOOK ARE THEN TRIMMED OFF to make them round.

17. THE OUTER EDGE OF THE BOOK IS THEN PAINTED with the coloured tinting material & allowed to dry.



18. MEANWHILE, THE COVERS ARE BEING MADE by glueing a pre-cut piece of stiff cardboard on top of the colour cover material. Then the worker uses a small tool to fold the cover material at the corners to make them round & overlap on to the cardboard backing. Then the covers are stamped with the gold lettering & allowed to dry.

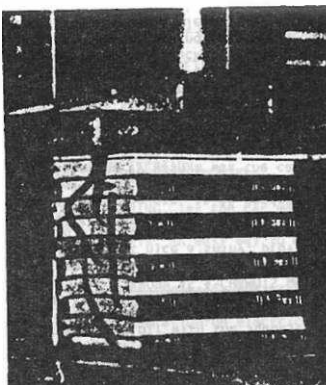


19. THE PAGES OF THE BOOK HAVE BEEN MADE READY TO COVER MEANWHILE. Cloth bands are glued at the head & tail of the spine & the marking ribbon has been inserted in place. A strip of white cloth has been glued over the spine to further reinforce it. Then this is all layed onto

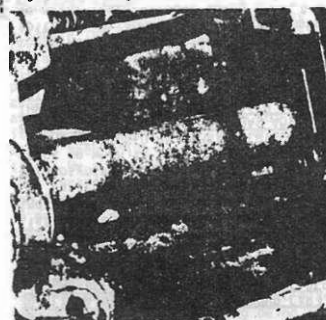


the ready cover, positioned & glued into place.

20. THE INSIDE SURFACE OF THE COVERS ARE THEN PAINTED WITH GLUE & STUCK TOGETHER so the endpapers cover the inside of the overlapping cover edges.



21. THEN THE GLUED BOOKS ARE STACKED TOGETHER & PUT IN A HIGH PRESSURE PRESS. This squeezes the books very tightly so that the glued surfaces of the endpapers & covers are firmly & smoothly sealed together making a strong book.



22. AFTER THE GLUE DRIES THE BOOKS ARE PLACED ONE BY ONE IN A MACHINE that clamps the book firmly like a vice. A large roller is pulled over the spine of the book to round its back & make the creases which run along both sides of the spine. This makes the cover so it will open properly & the book lay flat when it is opened.



23. THEN THE BOOK IS READY FOR A FINAL CHECK TO BE SURE ALL THE WORKMANSHIP HAS BEEN DONE PROPERLY. After this it is placed into its specially designed & pre-cut cardboard box & tied with its string. With loving care it is then stamped & your address label is put on it!



24. THE INITIAL BULK MAILING OF THE BOOKS ARE TAKEN IN LARGE STACKS LIKE THIS directly from the binders' shop to the Post Office, so there is no delay in your Book being sent off to you just as soon as it has been completed. We pray over them that they reach you safely & that you put them to diligent use! All the special handwork to make the Book readable & durable is in vain if you don't open & use it often! The Books are made to last with constant use.

25. WE HOPE THIS LITTLE STORY WILL HELP YOU APPRECIATE YOUR BOOKS MORE & encourage you to use them more than ever, knowing that unlike many cheap system books, ours are made to stand the test of time & constant reading & study! GBY! WLY! With love, Ho

DAD THE BACKSEAT DRIVER! PART 2 -- BY JAMES PENN



DAD THE BACKSEAT DRIVER! (Part 2) -- By James Penn.

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27/3/81

INTRODUCTION

ONE THING ABOUT LIVING IN THE HOUSE OF THE KING IS THAT WE ALL LEARN SOMETHING NEW EACH DAY! Dad is so truly a teacher at heart & is scrupulously faithful to pass on to us the many tips and pointers on a multitude of subjects that he has learned over the years. One could easily think that he is too important, or has too much to do & think about to take time to instruct us in the many seemingly mundane points of our day to day existence. Nothing could be further from the truth!

DAD BELIEVES IN THE IMPORTANCE OF SMALL THINGS & has often quoted us the verse, "Despise not the day of small

things" & "Better to be a doorkeeper in the House of the Lord, than to dwell in the tents of wickedness." However, once he has taken time out to show us how to take care of these "details", he expects us to be faithful students & put into practice what we have learned, so that everything will operate "decently & in order", & that the same situation will not crop up again.

LEARNING TO BE DILIGENT IN THESE "SMALL THINGS" IS VITALLY IMPORTANT IN THE CARE, MAINTENANCE & OPERATING OF A CAR as one misstep, oversight or mistake can literally kill you. While Dad appreciates enormously the blessings of a car, he